### Catalog Number 430

#### Full Circle Rotor

**51DR / 51DS / 51DH INTERNAL ASSEMBLY**

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**Ref.** | **Part Description** | **51DR/DS/DH**
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1 | INTERNAL ASSEMBLY | (E)(204130-xx-11.5)

**COVER ASSEMBLY**

2 | Cover Screws, Standard (2) | 200974
3 | Retainer, Steel | 200740
4 | Plastic Cover | (208227)

**UPPER ASSEMBLY**

5 | Arm/Body Assembly | (200132-18-11.5)
6 | Fulcrum Pin | 200076
7 | Arm Spring Assembly | (203728)
8 | Arm Hood | (200924)
9 | Arm Spring | 202384
10 | Body | (200101)

**NOZZLES (Specify nozzle sizes when ordering)**

11 | Plastic Range Nozzle | (C) 211203
12 | Vane | 201230
13 | Drive Nozzle | (D) 201108

**BEARING ASSEMBLY**

14 | Bearing Spring | (A) (200029)
15 | Steel Top Seal Washer | (A) (200030)
16 | PTFE Top Seal Washer | (B) (200031)
17 | Buna-N Guide Seal (Black) | (A) 200042
18 | Zinc Washer Kit - Sacrificial Anode | 211604
19 | Upper Snap Ring | 208395
20 | Bearing Guide, Plastic | (207569)
21 | Seal, Bearing Guide (Red) | 211239
22 | Retract Spring | 201113
23 | Bearing Sleeve Assembly | (202068)
24 | Buna-N Lower Seal (Black) | (B) (200036)
25 | Bearing Sleeve | (202069)
26 | Wear Ring (Gold) | (B) (201608)
27 | PTFE Speed Washer (White) | (B) (202169)
28 | Buna-N Washer Seal (Gray) | (B) (201562)
29 | Bearing Nipple | (200037)

(A) Included in Upper Bearing Spring Washer Kit # 203731.
(B) Included in Bearing Washer Kit # 203732.
(C) Specify nozzle size: -11, -12, -13, -14, -16, -18, -20, -22
(D) Specify nozzle size: -11, 11.5, -13
(E) Sub to EAGLE’S Nest Internal Assy.

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**Note:** Part numbers enclosed in brackets ( ) are not available individually, but may be sold in assemblies or kits.